Control Valves
Safety Instruments
Metering
Field Instrument

The all in one solution for your automation needs





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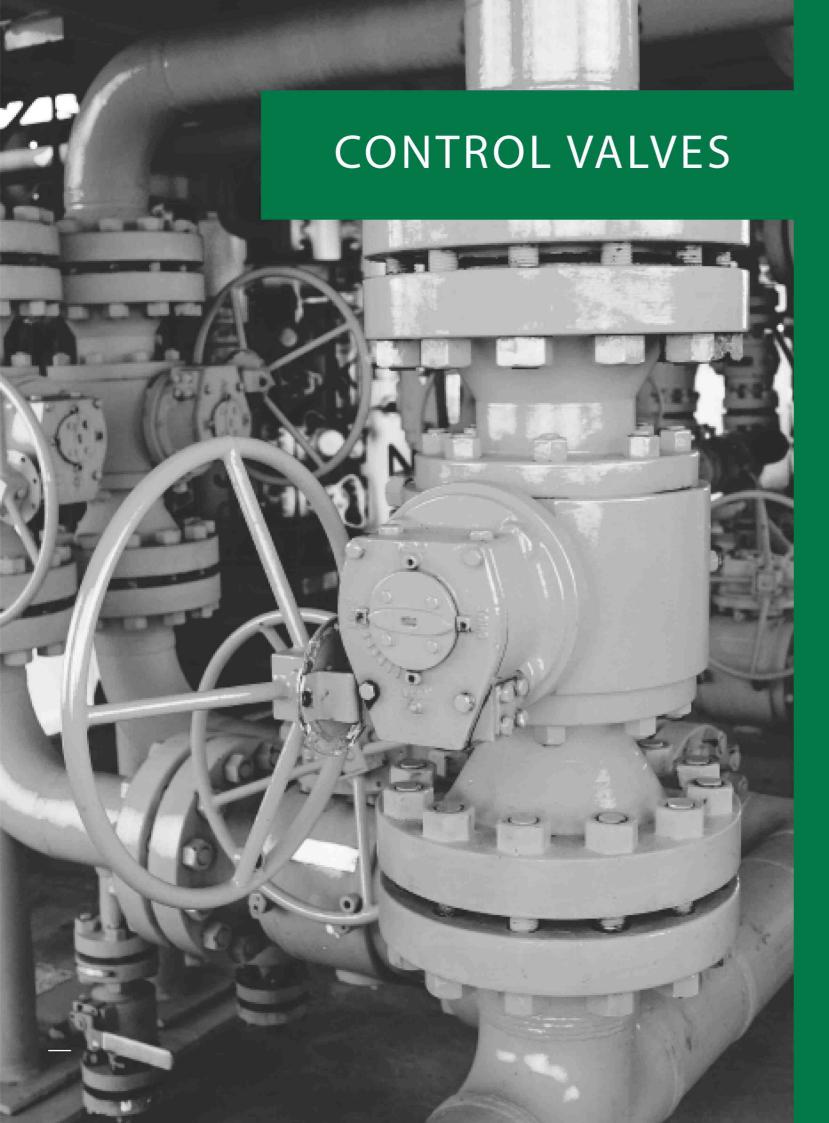
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## Globe 2 - way Control Valves

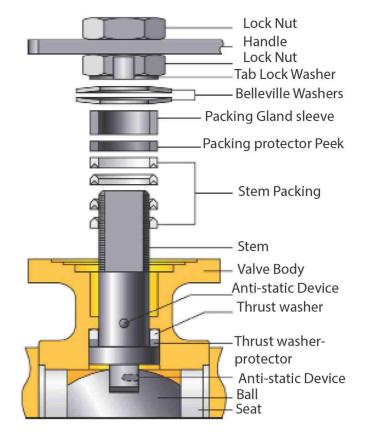
#### Features

- Precision control
- High flow capacity and high gain
- Excellent flow control rangeability
- Anti-cavitation /low noise trims
- Tight shut-off and soft seated options
- Large variety of trim design
- Equal percentage or linear flow characteristics

### **Applications**

- Offers fine control for liquids, oils, gases and steam
- Boiler feed water, low pressure and high pressure steam
- High pressure, high temperature applications
- Suitable for fluids like oxygen, chlorine, thermic fluid and sea water
- Used in energy, nuclear, fertilizer, chemical and Petrochemical sector.

size	1/2" to 30.0"  Higher sizes on request
Rating	ANSI 150# to 4500#  Higher ratings on request
End Connections	Flanged, Screwed, Socket Weld



## Globe 3 - way Control Valves

### Features

- Mixing/diverting applications
- High flow capacity
- High rangeability
- Bellows available on request

### **Applications**

- Textile industries application
- Thermic fluids
- Pharmaceutical applications

size	1/2" to 30.0"  Higher sizes on request
Rating	ANSI 150# to 4500# Higher ratings on request
End Connections	Flanged, Screwed, Socket Weld



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## O-Ball Valves

### **Features**

- High flow capacity
- Trunnion mounted design on request
- Full bore and reduced bore design

### **Applications**

- Shut-Off applicationsHydrocarbon applicationsLow pressure steam & hydrocarbon applications

size	1/2" to 18"	
	Higher sizes on request	
Rating	NSI 150# to 900#	
	Higher ratings on request	
End Con- nections	Flangeless, Flanged (Integral and seperatable)	





## Segmented V-Port Ball Valves

### Features

- High flow capacity
  Precise control applications
  Special design used for throttling pulps,
- Various end connections
- Capacity to handle fluids containing suspended particles

  • Wedging and shearing effect

### Applications

- Fibrous and viscous fluids
- Digester system applications

size	1" to 18"	
	Higher sizes on request	
Rating	ANSI 150# to 900#	
	Higher ratings on request	
End Con- nections	Flangeless, Flanged (Integral and seperatable)	



## **Butterfly Valves**

### Features

- Minimum obstruction of flowing area
- No internal cavity
- Used for on-off as well as control applications
- Low cost
- Low pressure steam, liquid and gases service

### **Applications**

- Low pressure steam, liquid and gaseous service
- Installations where large volumes approaching full line capacity handled with low pressure drop

size	2" to 72"  Higher sizes on request
Rating	ANSI 150# to 1500# Higher ratings on request
End Connections	Wafer, Flanged, lugged

## Pressure Regulating Valves

### Features

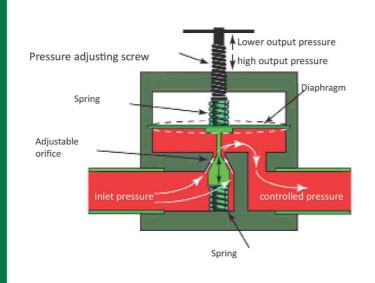
- Wide range of flow
- Easy for maintenance
- Designed to use under high pressure by self acting control type operating
- High temperature/pressure
- Accuracy of control
- Downstream as well as Upstream applications
- Available in both flanged and threaded end connections
- Complies with industry specifications
- Simple & light design

### Applications

- Process services like Nitrogen, Hydrogen, Oxygen, Natural gas
- Utility services like water and air
- Fertilizers and chemical industries
- Applicable for liquids and Muddy fluids

ciro	1/2" to 6"
size	Higher sizes on request
Rating	ANSI 150# to 300#
Natilig	Higher ratings on request







### Features

- · Heavy duty industrial design
- High Cv capacity
- High rangeability of 160:1
- Different trim sizes
- Low break out torque
- Wide materials availability
- Easy maintenance

### **Applications**

- Wide range of flow control
- Isolation applications
- Applicable for clean and dirty water, sewage, sludge and slurries, air and other services

Size	1.0" to 16.0"  Higher sizes on request
Rating	ANSI 150# to ANSI 600# Higher ratings on request
End Connections	Flangeless, Flanged





## **Pipeline Desuperheaters**

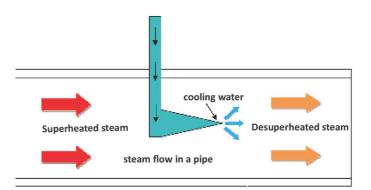
#### Feature

- · High rangeabality variable area spray unit
- Accurate and repeatable control of fluid temperature
- High spray water pressure capability
- · Tight shut off
- Wide range of available nozzle sizes
- Erosion resistance materials of construction
- Ease of installation
- Low maintenance

### **Applications**

- Absorbing heat from the superheated vapor
- A convenient method of reducing superheated steam or other vapors
- Applicable for power Industry
- Applicable for sugar industry

size	6" to 24"  Higher sizes on request
Rating	Up to ANSI 2500#



## **Limit Switches**

Limit switches are the result of careful planning and experience in position control valves. Through the choice of materials, workmanship and quality treatment, PETROSADID guarantees:

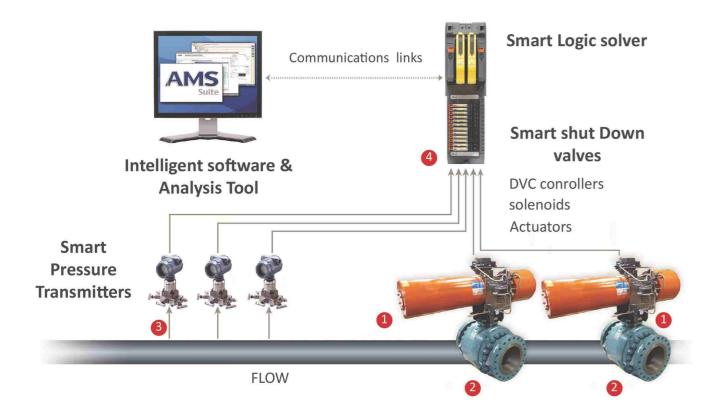
- Reliability
- Impact sturdiness
- High resistance to atmospheric and chemical events
- High protection in hazardous areas (Exd Exi)
- Precision in indicating the position of the valve
- Rapid sensor adjustment
- Wide choice of configuration and custom solutions

eatures	Advantages
ewer blocks	□ Quicker device execution time per segment
Quicker device execution ime	⇒ More devices per segment
Nore devices per segment	⇒ Fewer segments
ewer segments	Reduced hardware and software licensing costs
leduced costs	⇒ Real savings

## NON STOP SAFETY FOR EVERYONE WHO THINKS AHEAD



## **HIPPS**

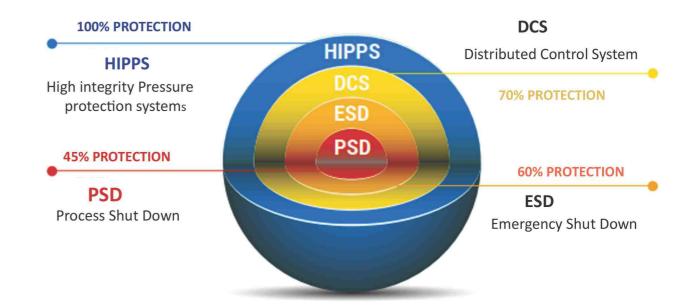


Our HIPPS typically use one set of initiators to measure the process conditions, a logic solver (controller) to process the measured data and a set of end elements to provide the safeguarding action. End-elements can include valve/actuators together with circuit breakers that perform the closing (shut down) action

PETROSADID Engineering staff designs every safety system according to the clients requirements, as well as offering alternative progressive solutions.

ITEM	DESCRIPTION	NOTES	
1	Actuator	<ul> <li>Pneumatic</li> <li>Hydraulic</li> <li>Electro Hydraulic</li> </ul>	
2	Valve	Ball or gate, according to API 6A and API 6D	
3	Field Initiator	<ul> <li>Pressure Transmitters</li> <li>Pressure Switches</li> </ul>	
4	Logic Solver	<ul> <li>Solid State</li> <li>PLC Programmable</li> <li>Mechanical</li> </ul>	

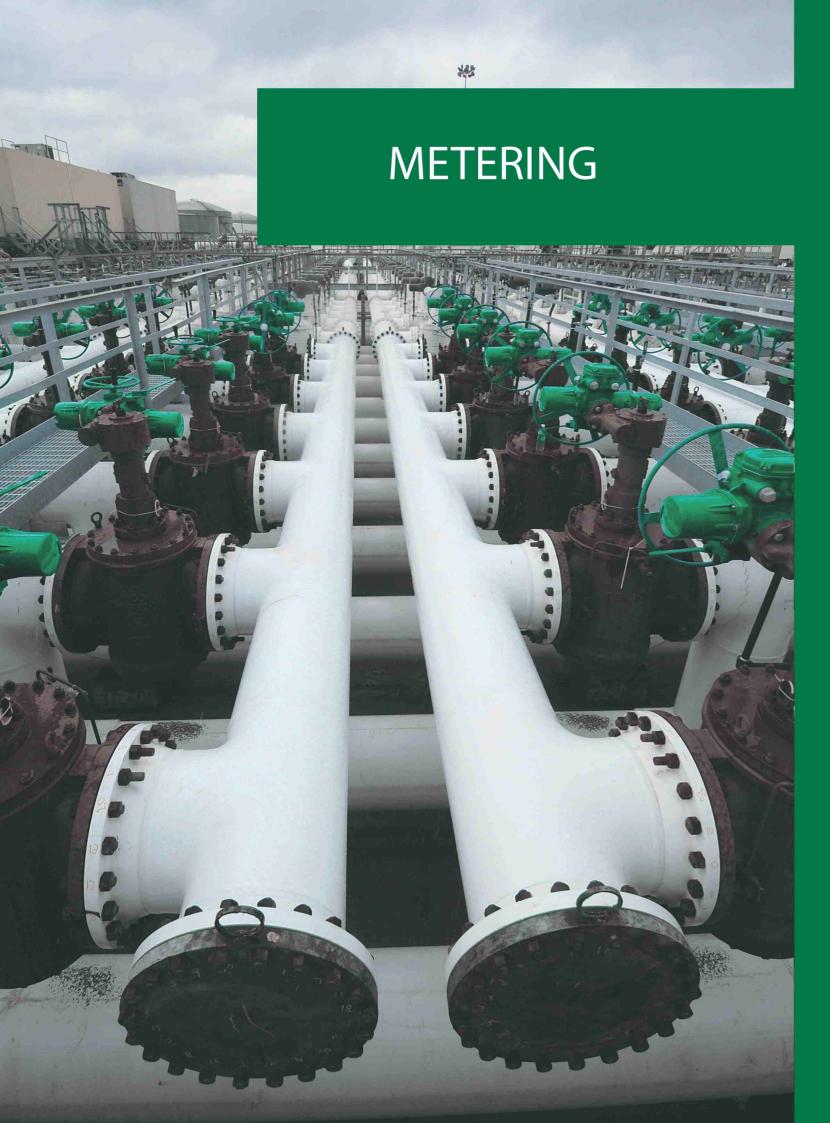
- Increased plant reliability
- Certified safety integrity level knowledge and experienced engineers at clients disposal
- Third party SIL assessment certification and safety analysis report
- A unique partner acting as a single source responsible for the whole system
- Specifically engineered actuators with a unique integrated quick exhaust valve
   Complete with adjustable end of stroke damper device in order to ensure fast acting
   Stroking times and valve drive train protection
- Unlimited valve torque and thrust coverage
- Fully integrated factory acceptance testing of the complete system
- Fully integrated site acceptance testing of the complete system



# Possible Risks Matrix High Safety Integrity Level as a necessary risk reduction

	1
SIL	2
	3
	4

DEMAND MODE		
LOW	HIGH	
Probability of failure on demand	Probability of dangerous failure per hour	
>10 <sup>-2</sup> to <10 <sup>-1</sup>	>10 <sup>-6</sup> to <10 <sup>-5</sup>	
>10 <sup>-3</sup> to <10 <sup>-2</sup>	>10 <sup>-7</sup> to <10 <sup>-6</sup>	
>10 <sup>-4</sup> to <10 <sup>-3</sup>	>10 <sup>-8</sup> to <10 <sup>-7</sup>	
>10 <sup>-5</sup> to <10 <sup>-4</sup>	>10 <sup>-9</sup> to <10 <sup>-8</sup>	



## Clamp on Ultrasonic Flow Meters

These flow meters work on the transit time ultrasonic principle. This simply involves sending and receiving ultrasonic pulses from a pair of sensors and examining the time difference in the signal. This is a more direct method of determining flow than some other systems and thus provides a more reliable measurement.

### Features

- No shut-down, no lost production
- No pressure drop
- No costly and risky mechanical installation
- Low maintenance
- No danger of blockage or damage
- Quick and simple installation
- Cost effective solution, particularly on large pipes
- Line size suitable from 10 to 6500 mm

### Applications

- Suitable for chemical addition
- General process control
- Broad range of refined hydrocarbons
- Cooling water/District heating water

## **Electromagnetic Flow Meters**

#### Feature

- High accuracy & stable performance
- No moving parts
- Easy installation and operation
- Minimal maintenance
- Compact and rugged, IP 65 protection class
- The display can be rotated in desired angle to offer ease in viewing

### Applications

- Suitable for all conductive applications
- From clean liquids to slurries and pastes with high solids content
- Suitable for high temperatures
- Custody transfer applicatio

Accuracy	±0.5% of flow rate
Technique	Pulsed DC
Liquid conduc- tivity	5 micro Siemens or better
Line size	1/2" to 14"
Pressure rating	Up to 40 bar
Temperature rating	60°C for Neoprene lining
	180°C for PTFE lining
Lining material	On request
Electrode material	On request
Protection category	IP65 and IP67
Earthing electrode	Built in









## Liquid Turbine Flow Meters

This flow meter consists of multiple-bladed rotor mounted in a pipe, perpendicular to liquid flow. As liquid flows through the pipe rotor spins, an electrical signal is generated in the pickup coil. Pulses are counted & converted to 4-20 mA.

### **Features**

- Linearity
- Accuracy
- Repeatability
- Resolution
- Rangeability
- Performance based on specific gravities

Application	Water, Diesel, Gasoline, Oil etc	
Meter size	DN4 to DN500	
Flow	0.04-0.25 to 400-4000m <sup>3</sup> /h	
Accuracy	±1% / 0.5% of reading	
Power supply	24 v dc/ battery operated	



## **Vortex Flow Meters**

When fluid flows through a bluff body, vortices are alternately formed on both sides with opposite directions of rotation. The pressure fluctuations due to vortices are converted to electrical pulses. The frequency of vortex shedding is proportional to the volume flow.

### Features

- Easy to install and maintain
- Long-lasting design for the toughest applications

### Applications

- Superheated and saturated steam measurement
- Steam boiler monitoring
- Measurement of consumption in compressed air system
- Measurement of consumption of industrial gases
- Measurement of conductive and nonconductive liquids

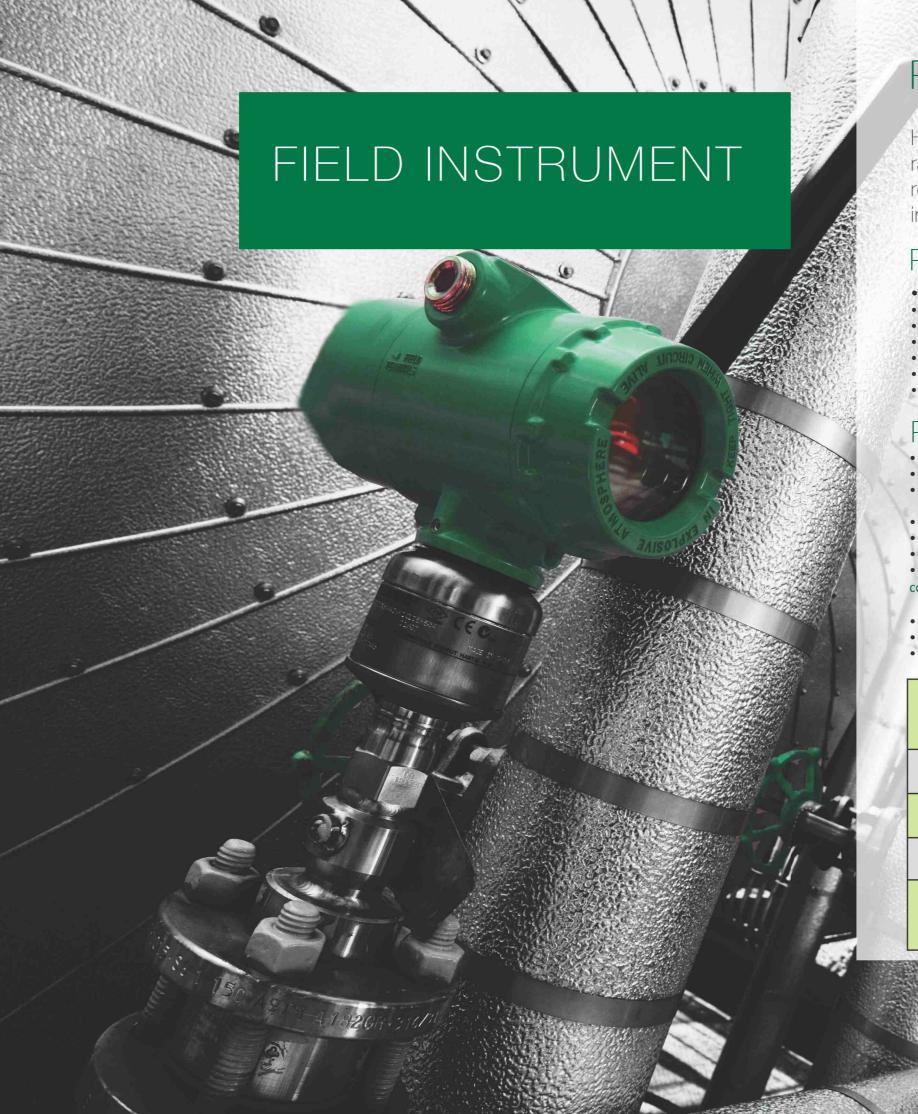
Meter size	DN15 to DN300	
Flow	Liquid 1.2-6.2 to 200-2000 m <sup>3</sup> /h	
Gas/Steam	5-25 to 1380-11000 m <sup>3</sup> /h	
Accuracy	Liquid ±1% of reading	
	Gas/steam ±1.5% ofreading	
Power supply	24 vdc/ battery operated	

## Variable Area Flow Meters

- Suitable for inline installation with flanged or screwed options of materials for the wetted parts
- Available in the sizes from 1/2 inches to 4 inches
- Available in various Scale lengths 175-200 mm, 250 mm, 500 mm to suit customer requirements

	Between 2.5 to 40,000 LPH/	
	0.018 to 175.5 USGPM of water at ambient temp.	
Ranges	Between 0.1 to 300 Nm²/HR/	
	0.9 to 190 SCFM of air at ambient temperature 760	
Accuracy	±2% of full flow	
Repeatability	10:1	
Accessories	High and low flow alarms	





## Pressure

High quality and precision pressure devices are provided ranging from 1 kg/cm2 to high pressure applications meeting requirements of various process industries for critical applications in onshore and offshore industries

## Pressure Gauges

- Local indication with digital or analog display
- Suitable for monitoring, control and data acquisition
- Wide range of materials and measurement spans
- Wetted parts in special materials: HASTELLOY, TANTALUM, MONEL, GOLD,...
- Version with diaphragm seal
- Accuracy from %0.01 of full span
- usually Bourdon element type or better suitable for service

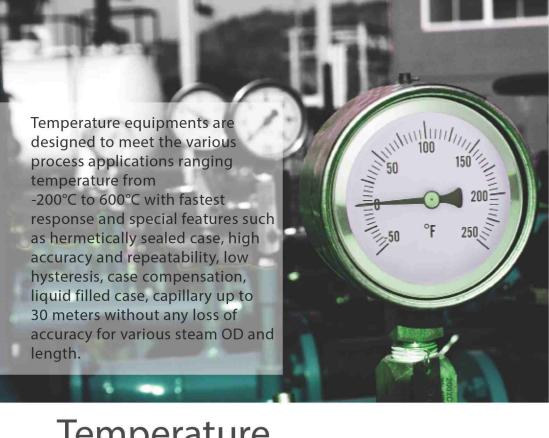
## Pressure Transmitters

- 4-20 mA output signals
- From 400-0 mbar up to 600-0 bar
- Range for pressure approximately 1.5 times the normal operating pressure
- With turn-down ratio 1:10
- High reliability
- Fast response corresponding to various applications
- The smart transmitters can be supplied with the most used

communication protocols, according to the international standards:

- HART Protocol
- Foundation Fieldbus
- Profibus

Company of the last of the las	Dial	63mm,100mm & 150 mm
	Window	Shatterproof glass
	Accuracy	From 0.01% of FS
	Overrange	130% of FS
THE RESERVE AND ADDRESS OF THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COLUMN TWO IS N	Protection class	IP67



## Temperature

## **Temperature Gauges**

- Available in Bimetal dial thermometers, Gas filled thermometers & liquid filled dial thermometers
- Wide range of industrial applications
- Easy in construction
- Fast response
- High repeatability, low hysteresis

## **Temperature Transmitters**

- High repeatability and low hysteresis
- Flameproof version available

## **Thermowells**

- Automatic welding system
- Full penetration welding system
- Fast installation and removal
- High corrosion resistance
- High temperature resistance
- Also available in special materials: HASTELOY, MONEL,...

	Temperature gauge	Temperature transmitter
Dial	63mm,100mm & 150 mm	100mm & 150mm
Window Shatterproof glass		Shatterproof glass
Range	-200 to 600 °C	-200 to 600°C
Accuracy	1% of FS	2% of FS
Overrange 130% of FS		125% of FS
<b>Protection class</b>	IP67	IP67

## Analyzer

In order to offer a complete range of product for the analysis, Petrosadid supplies:

## Liquid Analyzer

- PH, conductivity, ORP, resistivity
- Total dissolved solids (TDS)
- Total suspended Solids (TSS)
- Turbidity, Alkalinity
- Free and total chlorine
- Dissolved oxygen
- Specific ion analyzers: Ammonia, Bromide, Cadmium, Calcium, Copper, Cydnaide, FluoridePotassium, Sodium, Sulphide etc.
- Oil in water Insitu & extractive
- Water cut
- Steam water analysis system
- Customized analyzer system



## Process Gas Analyzer

- Continuous emission monitoring system
- Opacity measurement
- Particular matter
- Ultrasonic flow
- Data acquisition system
- O2 analyzers
- Loop powered O2 analyzers
- Moisture and trace oxygen analyzers
- TCD, FID, NIR, UV & IR analyzers
- Laser gas analyzers
- Combustion analyzers
- Ambient air quality analyzers and stations
- Potable analyzers
- Total sulphurs
- Custom designed analyzer shelters and cabinets





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